

**AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

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Claims 1 through 10 (*Previously cancelled*)

Claims 11 through 20 are cancelled without prejudice.

Please add the following claims:

Claim 21. (New)      A process of making a holographic structure comprising:  
producing a pattern on an organic solvent based embossed layer to exhibit a  
holographic effect;  
applying a metallic layer onto said embossed layer; and  
applying a primer and a printing ink layer onto said metallic layer such that said  
printing layer and said metallic layer are solely separated by said primer,  
wherein said primer is water solvent based and wherein said printing ink layer is  
organic solvent based.

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Claim 22. (New)      The process of claim 21 further comprising the step of forming said  
embossed layer from a lacquer and applying said embossed layer to a thermoplastic film.

Claim 23. (New)      The process of claim 22 wherein said thermoplastic film is a polyester  
film.

Claim 24. (New)      The process of claim 22 further comprising the step of laminating said  
thermoplastic film to a second thermoplastic film.

Claim 25. (New)      The process of claim 21 wherein said metallic layer is an aluminum  
layer.

Claim 26. (New) The process of claim 21 wherein said organic solvent based embossed layer is an acrylic based lacquer.

Claim 27. (New) The process of claim 21 wherein said ink layer comprises a colored ink and a white ink, said colored ink comprising ethanol as an organic solvent and said white ink comprising ethyl-acetate as an organic solvent.

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Claim 28. (New) The process of claim 21 wherein said water solvent based primer comprises acrylic compounds.

Claim 29. (New) A package made from a film laminate having a holographic structure made according to the process of claim 1.

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